

## Standard Grinding Wheels

### For High Speed Drills and Tools (HSS)



B 400146-X	Carborundum	K150	(Ø 3,0 – 13,0)
B 400145-X	Carborundum	K250 (medium)	(Ø 2,0 – 10,0)



B 40021018	Borazon	B10 (fine)	(Ø 0.2 – 1.0)
B 40021011	Borazon	B25 (fine)	(Ø 0.2 – 1.5)
B 40021012	Borazon	B46 (medium)	(Ø 1.5 – 5.0)
B 40021013	Borazon	B54 (medium)	
B 40021014	Borazon	B64 (medium)	(Ø 2,0 – 8,0)
B 40021015	Borazon	B91 (rough)	(Ø 5.0 – 13.0)
B 40021017	Borazon	B126 (rough)	(Ø 5.0 – 13.0)

### For Carbide Drills and Tools



B 40021000	Diamond	MD4 (extra fine)	(Ø 0.1 – 0.5)
B 40021001	Diamond	MD10 (fine)	(Ø 0.2 – 1.0)
B 40021002	Diamond	MD16 (fine)	(Ø 0.4 – 1.5)
B 40021003	Diamond	D25 (medium)	(Ø 0.8 – 2.0)
B 40021007	Diamond	D46 (medium)	(Ø 1.5 – 5.0)
B 40021004	Diamond	D76 (rough)	(Ø 3.0 – 8.0)
B 40021005	Diamond	D91 (rough)	(Ø 5.0 – 13.0)
B 40021006	Diamond	D126 (rough)	(Ø 5.0 – 13.0)

### Dressing tools



B 40021020	Special Trueing Tool	for borazon & diamond
B 40021021	Sharpening Stone No.1 red	for B64/B91
B 40021022	Sharpening Stone No.2 white	for B25 & all diamond

## Special Grinding Wheels

### For Deep-Hole Drills

B 40021030	Tandem Diamond D46 / MD10
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### For Wood- and Sheet metal drills

E-0011-00-0S	Borazon	B54
E-0012-00-0S	Diamond	D76

### For 3-Lip Drills and More-Lipped Endmills



E-0036-25-X67	Borazon	B25
E-0036-64-X67	Borazon	B64
E-0035-10-X67	Diamond	MD10
E-0035-25-X67	Diamond	MD25
E-0035-64-X67	Diamond	D64
E-0035-91-X67	Diamond	D91